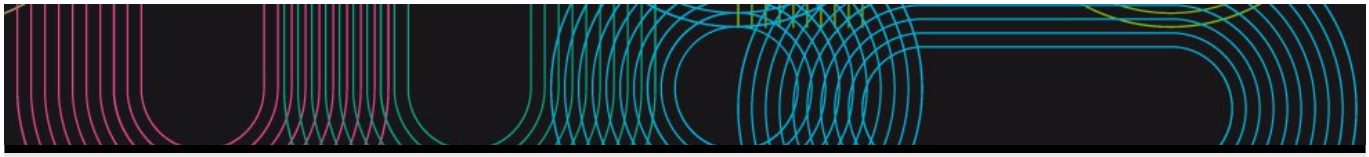

IDENTIFYING DATA				
Automation and control fundamentals				
Subject	Automation and control fundamentals			
Code	V12G363V01304			
Study programme	Grado en Ingeniería en Tecnologías Industriales			
Descriptors	ECTS Credits	Choose	Year	Quadmester
	6	Mandatory	2nd	1st
Teaching language	Spanish English			
Department				
Coordinator	Rodríguez Diéguez, Amador Fernández Silva, María			
Lecturers	Fernández Silva, María Moares Crespo, José María			
E-mail	amador@uvigo.es msilva@uvigo.es			
Web	http://moovi.uvigo.gal/			
General description	In this matter present the basic concepts of the systems of industrial automation and of the methods of control, considering like central elements of the same the programmable programmable logic controller and the industrial controller, respectively.			

Training and Learning Results
Code

Expected results from this subject	
Expected results from this subject	Training and Learning Results

Contents	
Topic	
1. Introducción to industrial automation and elements of automation.	1.1 Introducción to automation of tasks. 1.2 Types of control. 1.3 The programmable logic controller. 1.4 Diagrama of blocks. Elements of the PLC. 1.5 Cycle of operation of the PLC. Time of cycle. 1.6 Ways of operation.
2. Languages and programming technics of programmable logic controllers.	2.1 Binary, octal, hexadecimal, BCD systems. Real numbers. 2.2 Access and adressing to periphery. 2.3 Instructions, variables and operating. 2.4 Forms of representation of a program. 2.5 Types of modules of program. 2.6 linear Programming and estructurada. 2.7 Variables binarias. Entrances, exits and memory. 2.8 Binary combinations. 2.9 Operations of allocation. 2.10 Timers and counters. 2.11 Operations aritméticas.

3. Tools for sequential systems modelling.	3.1 Basic principles. Modelling technics. 3.2 Modelling by means of Petri Networks. 3.2.1 Definition of stages and transitions. Rules of evolution. 3.2.2 Conditional election between several alternatives. 3.2.3 Simultaneous sequences. Concurrence. Resource shared. 3.3 Implementation of Petri Networks. 3.3.1 Direct implementation. 3.3.2 Normalised implementation (Grafcet). 3.4 Examples.
4. Control systems introduction.	4.1 Systems of regulation in open loop and closed loop. 4.2 Control typical loop. Nomenclature and definitions.
5. Representation, modelling and simulation of continuous dynamic systems.	5.1 Physical systems and mathematical models. 5.2.1 Mechanical systems. 5.2.2 Electrical systems. 5.2.3 Others. 5.3 Modelling in state space. 5.4 Modelling in transfer function. Laplace transform. Properties. Examples. 5.5 Blocks diagrams.
6. Analysis of continous dynamical systems.	6.1 Stability. 6.2 Transient response. 6.2.1 First order systems. Differential equation and transfer function. Examples. 6.2.2 Second order systems. Differential equation and transfer function. Examples. 6.2.3 Effect of the addition of poles and zeros. 6.3 Systems reduction. 6.4 Steady-state response. 6.4.1 Steady-state errors. 6.4.2 Input signals and system type. 6.4.3 Error constants.
7. PID controller. Parameters tunning of industrial controllers.	7.1 Basic control actions. Proportional effects, integral and derivative. 7.2 PID controller. 7.3 Empirical methods of tuning of industrial controllers. 7.3.1 Open loop tuning: Ziegler-Nichols and others. 7.3.2 Closed loop tuning: Ziegler-Nichols and others. 7.4 Controllers design state space. Pole assigment.
P1. Introduction to STEP7.	Introduction to the program STEP7, that allows to create and modify programs for the Siemens PLC S7-300 and S7-400.
P2. Programming in STEP7.	Modelling of simple automation system and implementation in STEP7 using binary operations.
P3. Implementation of PN in STEP7.	Petri Networks modelling of simple automation system and introduction to the implementation of the same in STEP7.
P4. PN Modelling and implementation in STEP7.	Petri Networks modelling of complex automation system and implementation of the same in STEP7.
P5. GRAFCET modelling and implementation with S7-Graph.	Petri Networks normalised modelling and implementation with S7-Graph.
P6. Control systems analysis with MATLAB.	Introduction to the control systems instructions of the program MATLAB.
P7. Introduction to SIMULINK.	Introduction to SIMULINK program, an extension of MATLAB for dynamic systems simulation.
P8. Modelling and transient response in SIMULINK.	Modelling and simulation of control systems with SIMULINK.
P9. Empirical tuning of an industrial controller.	Parameters tuning of a PID controller by the methods studied and implementation of the control calculated in an industrial controller.

Planning

	Class hours	Hours outside the classroom	Total hours
Laboratory practical	18	30	48
Problem solving	0	15	15
Lecturing	32.5	32.5	65
Essay questions exam	3	19	22

*The information in the planning table is for guidance only and does not take into account the heterogeneity of the students.

Methodologies

	Description
Laboratory practical	Different activities aimed to apply the concepts learned during the lectures.

Problem solving	The professor is going to solve in class some problems and exercises. The students need to solve similar exercises on their own to obtain the capabilities needed.
Lecturing	Include the professor lectures about the contents of the subject.

Personalized assistance

Methodologies	Description
Lecturing	For a effective use of the dedication of the student body, the faculty will attend personally the doubts and queries of the same. Said attention will take place so much in the classes of theory, problems and laboratory as in the tutorials (in a schedule prefixed). For all teaching modalities, the tutoring sessions may be carried out by telematic means (email, videoconference, FAITIC forums, ...) under the modality of prior agreement.
Laboratory practical	For a effective use of the dedication of the student body, the faculty will attend personally the doubts and queries of the same. Said attention will take place so much in the classes of theory, problems and laboratory as in the tutorials (in a schedule prefixed). For all teaching modalities, the tutoring sessions may be carried out by telematic means (email, videoconference, FAITIC forums, ...) under the modality of prior agreement.
Problem solving	For a effective use of the dedication of the student body, the faculty will attend personally the doubts and queries of the same. Said attention will take place so much in the classes of theory, problems and laboratory as in the tutorials (in a schedule prefixed). For all teaching modalities, the tutoring sessions may be carried out by telematic means (email, videoconference, FAITIC forums, ...) under the modality of prior agreement.
Tests	**Description**
Essay questions exam	For a effective use of the dedication of the student body, the faculty will attend personally the doubts and queries of the same. Said attention will take place so much in the classes of theory, problems and laboratory as in the tutorials (in a schedule prefixed). For all teaching modalities, the tutoring sessions may be carried out by telematic means (email, videoconference, FAITIC forums, ...) under the modality of prior agreement.

Assessment

	Description	Qualification	Training and Learning Results
Laboratory practical	It will evaluate each practice of laboratory between 0 and 10 points, in function of the fulfillment of the aims fixed in the billed of the same and of the previous preparation and the attitude of the students. Each practical will be able to have distinct weight in the total note.	20	
Essay questions exam	Final examination of the contents of the matter, that will be able to include problems and exercises, with a punctuation between 0 and 10 points. Several tests will be carried out in the dates/times established by the School, so that none of the tests has a weight above 40% of the final grade.	80	

Other comments on the Evaluation

- Continous Assesment of student work practices along established laboratory sessions will be held in the semester, with the assistance to them mandatory. In the case of not overcome, a review of practices, conditioned to having passed the script test, will take place in the second call, on a date after the script test, in one or more sessions and including the contents not passed in ordinary practice sessions.
- The assesment of the practices for students who officially renounces Continuous Assesment will be carried out in a review of practices, conditioned to having passed the script test, in the two calls, on a date after the script test, in one or more sessions and including the same contents of the ordinary practice sessions..
- It may demand previous requirements to the realisation of each practice in the laboratory, so that they limit the maximum qualification to obtain.
- It must pass both tests (script and practices) to pass the matter, give the total score at the rate indicated above. In case of no longer than two or one test, scaling may be applied to partial notes that the total does not exceed 4.5.
- In the final exam may establish a minimum score on a set of issues to overcome.
- In the second call of the the same course, students should examine the tests (script and/or practices) not passed in the first one, with the same criteria of that.
- According to the Rule of Continuous Assesment, the subject students to Continuous Assesment that present to some activity evaluable collected in the Teaching Guide of the matter, will be considered like "presented".
- Ethical commitment: student is expected to present an adequate ethical behavior. If you detect unethical behavior (copying, plagiarism, unauthorized use of electronic devices, and another ones), it follows that the student does not meet the requirements for passing the subject. In this case the global qualification in the present academic course will be of suspense (0.0).

Sources of information

Basic Bibliography

E.MANDADO, J.MARCOS, C. FERNANDEZ, J.I.ARMESTO, **Autómatas Programables y Sistemas de Automatización**, 1ª, Marcombo, 2009

MANUEL SILVA, **Las Redes de Petri en la Automática y la Informática**, 1ª, AC, 1985

R. C. DORF, R. H. BISHOP, **Sistemas de Control Moderno**, 10ª, Prentice Hall, 2005

Complementary Bibliography

PORRAS A., MONTANERO A., **Autómatas programables : fundamento, manejo, instalación y prácticas**, McGraw-Hill, 2003

ROMERA J.P., LORITE J.A., MONTORO S., **Automatización : problemas resueltos con autómatas programables**, 4ª, Paraninfo, 2002

BARRIENTOS, ANTONIO, **Control de sistemas continuos: Problemas resueltos**, 1ª, McGraw-Hill, 1997

OGATA, KATSUIKO, **Ingeniería de Control Moderna**, 5ª, Pearson, 2010

Recommendations

Subjects that continue the syllabus

Product design and communication, and automation of plant elements/V12G380V01931

Subjects that are recommended to be taken simultaneously

Electronic technology/V12G380V01404

Subjects that it is recommended to have taken before

Computer science: Computing for engineering/V12G380V01203
Mathematics: Calculus II and differential equations/V12G380V01204
Fundamentals of electrical engineering/V12G380V01303
Computer Science: computer science for engineering/V12G420V01203

Other comments

- Requirements: To enrol in this subject is necessary to had surpassed or well be enrolled of all the subjects of the inferior courses to the course in the that is summoned this subject.