



## IDENTIFYING DATA

### Chemical engineering

|                   |                             |           |      |            |
|-------------------|-----------------------------|-----------|------|------------|
| Subject           | Chemical engineering        |           |      |            |
| Code              | V11G201V01301               |           |      |            |
| Study programme   | Grado en Química            |           |      |            |
| Descriptors       | ECTS Credits                | Choose    | Year | Quadmester |
|                   | 6                           | Mandatory | 3rd  | 1st        |
| Teaching language | #EnglishFriendly<br>Spanish |           |      |            |
| Department        |                             |           |      |            |
| Coordinator       | González de Prado, Begoña   |           |      |            |
| Lecturers         | González de Prado, Begoña   |           |      |            |
| E-mail            | bgp@uvigo.es                |           |      |            |
| Web               |                             |           |      |            |

**General description** This subject is an introduction to Chemical Engineering, where the knowledge gained in the previous Chemistry degree courses is related to Chemical industry processes. The main goal is to enable the students to learn the basic knowledge about material and energy balances so that they can apply it to the design of separation processes such as distillation or liquid-liquid extraction.

English Friendly subject: International students may request from the teachers:

- materials and bibliographic references in English,
- tutoring sessions in English,
- exams and assessments in English.

This subject gives the basis to understand other subjects such as Environmental Chemistry, Food Chemistry and Industrial Chemistry.

## Training and Learning Results

|      |   |
|------|---|
| Code |   |
| A1   | Students can apply their knowledge and understanding in a manner that indicates a professional approach to their work or vocation, and have competences typically demonstrated through devising and sustaining arguments and solving problems within their field of study |
| B4   | Ability for analysis and synthesis  |
| C3   | Recognize and analyze chemical, qualitative and quantitative problems, proposing strategies to solve them through the evaluation, interpretation and synthesis of data and chemical information   |
| C23  | Know the principles and procedures of chemical engineering  |
| D1   | Ability to solve problems   |

## Expected results from this subject

| Expected results from this subject  | Training and Learning Results |    |           |    |
|---|-------------------------------|----|-----------|----|
| Know and identify the diverse operations of separation and their fields of application.                       | A1                            | B4 | C3<br>C23 | D1 |
| Draw and interpret liquid vapour equilibria, liquid-liquid equilibria and liquid-gas equilibria diagrams      | A1                            | B4 | C3<br>C23 | D1 |
| Design the different operations of separation based in liquid vapour, liquid-liquid and liquid-gas equilibria | A1                            |    | C23       | D1 |
| Design chemical reactors ideals.  | A1                            |    | C3<br>C23 | D1 |

## Contents

|       |  |
|-------|--|
| Topic |  |
|-------|--|

|   |  |
|---|--|
| Subject 1. Introduction to Chemical Engineering | Origin, concept and evolution of the Chemical Engineering. Discontinuous and continuous operation. Stationary and non stationary state. Cocurrent and countercurrent operations. Classification of the unit operations. Systems of units.  |
| Subject 2. Mass and energy balances             | General equation of balance. Mass balances in systems without chemical reaction in steady and non-steady state. Recycle, purge and bypass. Mass balances in systems with chemical reaction in steady and non-steady state. Energy balances. Energy balances in systems with chemical reaction in steady state. |
| Subject 3. Distillation                         | Vapour-liquid equilibria. Phase diagrams for binary mixes. Simple and flash distillation. Multistage distillation  |
| Subject 4. Liquid-liquid extraction             | Liquid-liquid equilibrium for binary and ternary systems: binodal curve and distribution coefficients. Liquid-liquid extraction in cocurrent and countercurrent contact.   |
| Subject 5. Chemical reactors                    | Speed of reaction. Ideal reactors: batch stirred tank reactor, continuous stirred tank reactor and plug flow reactor   |
| Subject 6. Heat transfer                        | Mechanisms of heat transfer. heat transfer through flat walls, cylindrical and spherical. Heat exchangers.   |

### Planning

|                                 | Class hours | Hours outside the classroom | Total hours |
|---------------------------------|-------------|-----------------------------|-------------|
| Lecturing                       | 12          | 25                          | 37          |
| Problem solving                 | 20          | 25                          | 45          |
| Collaborative Learning          | 2           | 0                           | 2           |
| Autonomous problem solving      | 0           | 11                          | 11          |
| Case studies                    | 0           | 20                          | 20          |
| Objective questions exam        | 2           | 19                          | 21          |
| Problem and/or exercise solving | 2           | 12                          | 14          |

\*The information in the planning table is for guidance only and does not take into account the heterogeneity of the students.

### Methodologies

|                            | Description  |
|----------------------------|--|
| Lecturing                  | During these classes (one hour per week) the teacher will explain the most relevant aspects of the subject. The students will have the available documentation on Moovi.   |
| Problem solving            | There will be a set of exercises of each subject available for the students. Some of these exercises will be solve in class and other ones will be solved by each student and presented to the teacher in order to be corrected. |
| Collaborative Learning     | In some classes of resolution of problems will propose some problem so that they resolve it in groups reduced.   |
| Autonomous problem solving | The students will have to solve some exercises and questions and they will have to present them to through the platform Moovi  |
| Case studies               | It will propose a global problem that cover the greater part of the contents of the subject that will have to resolve of individual form and deliver through the platform Moovi for its evaluation                               |

### Personalized assistance

| Methodologies              | Description  |
|----------------------------|--|
| Problem solving            | In the assigned hours of tutoring the professor will solve any doubts regarding the subject        |
| Collaborative Learning     | During the sessions of collaborative learning the professor will resolve the doubts that can arise |
| Autonomous problem solving | In the assigned hours of tutoring the professor will solve any doubts regarding the subject        |
| Case studies               | In the assigned hours of tutoring the professor will solve any doubts regarding the subject        |

### Assessment

|                            | Description  | Qualification | Training and Learning Results |           |    |
|----------------------------|--|---------------|-------------------------------|-----------|----|
| Collaborative Learning     | Resolution of exercises in small groups  | 5             | B4                            | C3<br>C23 | D1 |
| Autonomous problem solving | The students will have to deliver, in the terms indicated, the problems and activities proposed of each subject. | 10            | B4                            | C3        | D1 |
| Case studies               | It will propose a global problem that cover the greater part of the contents of the subject                      | 15            | A1                            | C3<br>C23 | D1 |

|                                 |   |    |    |    |           |    |
|---------------------------------|---|----|----|----|-----------|----|
| Objective questions exam        | It will make a long proof of all the matter of the subject.                                       | 40 | A1 | B4 | C3        | D1 |
| Problem and/or exercise solving | They will make two short proofs, one of the subjects 1 and 2 and another of the subjects 3 and 4. | 30 | A1 | B4 | C3<br>C23 | D1 |

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### Other comments on the Evaluation

There will be two short written tests throughout the quarter that do not eliminate matter. At the date set by the centre, the entire subject matter will be evaluated and a minimum of 3 out of 10 points must be reached to take account of the other evaluation elements. If the minimum grade is not reached, the final test note is the grade of the subject.

The different activities carried out in the classroom and autonomously by the students together account for 30% of the final grade. To overcome the subject it is essential to have a minimum score of 3.5 out of 10 points in these sections (collaborative learning, problem solving autonomously, case studies).

The participation of the student in some of the evaluation tests, the delivery of 20% or more of the work ordered by the teacher, implies the condition of "presented" and the assignment of a grade.

**Second chance.** There will be a long test of all the material that will make up 70% of the grade. The grades corresponding to the activities carried out in the classroom and autonomously obtained, by the students, throughout the course

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### Sources of information

#### Basic Bibliography

G. Calleja, F. García, A. de Lucas, D. Prats, J.M. Rodriguez, **Introducción a la Ingeniería Química**, Síntesis, 1999

D.M. Himmelblau,, **Principios Básicos y Cálculos en Ingeniería Química**, Prentice-Hall, 2002

C.J. GEANKOPLIS, **Procesos de transporte y principios de procesos de separación**, CECSA, 2006

W.L. McCabe, J.C. Smith, P. Harriot, **Operaciones Unitarias en Ingeniería Química**, McGraw-Hill, 2002

#### Complementary Bibliography

C.J. King, **Procesos de Separación**, Reverté, 1986

H.S. Fogler, **Elementos de Ingeniería de la Reacción Química**, Prentice-Hall, 2001

R.M. Felder, R.W. Rousseau, **Principios elementales de los procesos químicos**, Limusa,

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### Recommendations