Universida_{de}Vigo

Subject Guide 2023 / 2024

IDENTIFYIN	<u> </u>			
	lanufacturing Engineering			
Subject	Advanced			
	Manufacturing			
	Engineering			
Code	V04M141V01321			
Study	(*)Máster			
programme	Universitario en			
	Enxeñaría			
	Industrial			
Descriptors	ECTS Credits	Choose	Year	Quadmester
	6	Optional	2nd	1st
Teaching	Spanish			
language				
Department				
Coordinator	Pereira Domínguez, Alejandro			
Lecturers	Pereira Domínguez, Alejandro			
E-mail	apereira@uvigo.es			
Web	http://moovi.uvigo.gal/			
General	Subject of specialisation for pertinent students of	the degree of Indust	trial Technologie	S.
description	In this subject based in *PBL (*project *based *lea	rning) treats to deve	elop a team, too	ling or system from the
•	idea to the manufacture and achieve the aims of I utilisation of the available means in laboratory.	earning based in rea	alisation of pract	ical project with the

Training and Learning Results

Code

- A1 Knowledge and understanding that provide a basis or opportunity for originality in developing and / or applying ideas, often in a research context.
- A2 That the students can apply their knowledge and their ability to solve problems in new or unfamiliar environments within broader (or multidisciplinary) contexts related to their field of study.
- A4 Students can communicate their conclusions, and the knowledge and rationale underpinning these, to specialist and non-specialist audiences clearly and unambiguously.
- A5 Students must possess the learning skills that enable them to continue studying in a way that will be largely self-directed or autonomous.
- C1 CET1. Project, calculate and design products, processes, facilities and plants.
- C3 CET3. Conduct research, development and innovation in products, processes and methods.
- C5 CET5. Technically and economically manage projects, installations, plants, companies and technology centers.
- CET8. Being able to integrate knowledge and handle complexity and formulate judgments based on information that was incomplete or limited, include reflecting on social and ethical responsibilities linked to the application of their knowledge and judgments.
- C9 CET9. Knowing how to communicate the conclusions -and the knowledge and rationale underpinning these, to specialist and non-specialist audiences clearly and unambiguously.
- C10 CET10. Possess learning skills that will allow further study of a self-directed or autonomous mode.
- C13 CTI2. Knowledge and ability to design, calculate and design integrated manufacturing systems.
- D5 ABET-e. An ability to identify, formulate, and solve engineering problems.
- D11 ABET-k. An ability to use the techniques, skills, and modern engineering tools necessary for engineering practice.

Expected results from this subject				
Expected results from this subject	Training and			
	Learning Results			

- Know the technological base on which support the most recent investigations in the use of machine-tool	ΑI
and teams for manufacture by conformed and teams of inspection.	A2
- Know the main materials and processes employed in components of machines.	A4
- It knows the requests of the distinct components for the realisation of a suitable selection of materials.	A5
- Know the experimental process used when it works with scheme of high speed (*HSM) for manufacture	C1
by mechanised	C3
- Know the current technology for improvement of the superficial properties: resistance to the wear and to	C5
the corrosion. Purchase criteria for the selection of the treatment of surfaces more adapted to lengthen	C8
the life in service of a component.	C9
- Deepen in the technicians of verification of machine-tool.	C10
	C13
	D5
	D11

Contents	
Topic	
Mechanised of High Speed.	☐ Considerations and parametrisation of the Half
	process and tools used
	☐ Simulation of process. Application
Processes of *moldeo of polymeric materials and	☐ Parametrisation of processes of conformed. Analysis
*composites.	☐ Process injection
	☐ Conformed *composites
	☐ Project of manufacture of mould
Technicians Advanced of Measurement and	☐ Systems of measurement with contact
Control of Quality. Technical *CAQ	☐ Systems of measurement without contact
	*Aseguramiento of dimensional tolerances, geometrical, of form and
	superficial
	☐ Finished position and *Texturizado
Programming and control of cells of manufacture	. 🛮 *Programacion CAM of CM
	*Programacion CAM of lathe
	*Programacion CAM of Robot
	☐ Simulation and *Programacion Cell

Planning			
	Class hours	Hours outside the classroom	Total hours
Lecturing	5	0	5
Workshops	26	0	26
Workshops	0	56	56
Problem solving	16	0	16
Presentation	2	40	42
Essay	2	0	2
Project	2	0	2
Presentation	1	0	1

^{*}The information in the planning table is for guidance only and does not take into account the heterogeneity of the students.

Methodologies		
	Description	
Lecturing	Exhibition of theory and application to practical cases	
Workshops	Preparation of project of manufacture, memory and practical design	
Workshops	*Guia Of tools used in function of the existent resources	
Problem solving	Application of problems of calculation of manufacture	
Presentation	Presentation memory of Work made and exhibition of results	

Personalized assistance				
Methodologies Description				
The project of course distributes in groups, of 3 to 5 people.				
Description				
It develops the evolution of the project, and documents the development of the same				

Assessment

	Description	Qualification	Trair	ning and Learning Results
Workshops	Development of design of product and process.	40	A4	C1
	The students takes into account			C3
	Difficulty design (TRL)			C13
	Degree of innovation			
	Planificacion process			
	CAM program			
	Difficulty Level of manufacture			
	Execution			
	Memory document			
PresentationThe student must to present the project based learning process for 15		20	A4	C1
	minutes			C3
				C13
Project	Report with all the teccnical contents	40		

Other comments on the Evaluation

&*amp;*lt;*p&*amp;*gt;Ethical commitment: it expects that the present student a suitable ethical behaviour. In the case to detect a no ethical behaviour (copy, plagiarism, utilisation of unauthorised electronic devices, and others) considers that the student does not gather the necessary requirements to surpass the matter. In this case the global qualification in the current academic course will be of suspense (0.0).&*amp;*amp;*nbsp; &*amp;*lt;/*p&*amp;*gt;

Sources of information	
Basic Bibliography	
Complementary Bibliography	
Pereira A., Notes Manufacturing real cases FAV., 2020,	

Recommendations