# UniversidadeVigo

Subject Guide 2022 / 2023

IDENTIFYIN	NG DATA			
Reactors a	nd biotechnology			
Subject	Reactors and			
	biotechnology			
Code	V12G350V01601			_
Study	Grado en			
programme	Ouímica Inductrial			
Doscriptors	ECTS Credite Che	050	Voar	Ouadmostor
Descriptors	Q Mar	udatory	3rd	2nd
Teaching	#EnglishFriendly	laatory	510	2110
language	Spanish			
language	Galician			
Department	t			
Coordinator	Pazos Currás, Marta María			
Lecturers	Díez Sarabia, Aida María			
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General description	This subject provides the basis for chemical reaction engine engineering is concerned with the design and operation of cl that quantifies the influence of transport phenomena and kin inlet conditions and variables. For this task, it is required basic skills in chemistry, thermod transport phenomena, physics, biochemistry, etc. Performan measurements of operation, whereas feeding and operating multiphase fluid mechanics determine the contact, while the intensive variables such as concentrations, temperature, pre Thus, chemical reaction engineering is the methodology for effects observed in laboratories need to be scaled up and op unified way with any reaction problem regardless of its chen On the other hand, students will also be introduced to the fiel biotechnology has had many definitions, in general terms, b biological systems and living organisms or their derivatives to processes for specific uses. This part of the subject aims to p the processes of the biotechnology industry, highlighting the problems regarding the environment, energy and natural res English Friendly subject: International students may request and bibliographic references to follow the subject in English, assessments in English.	ering and biot hemical react hetics, in order ynamics and ice, selectivity conditions co extractive descr essure, cataly reactive chen berated indust hical nature o eld of biotech iotechnology for the creatic provide the st e importance sources. the following b) tutoring so	echnology. Chemic ors. It can be said r to relate reactor kinetics, fluid mech or production car nstitute the inlet v iption relates the r st activity, etc. nical systems, whe rially, which allows r specific industry. nology. Although th is the technology bo on or modification of udent with an over of changing scales from the teaching essions in English,	cal reaction to be the discipline performance to nanics and be considered as ariables. Single or reaction rate to re the cause- s to deal in a ne concept of based on the use of of products or view of some of and the existing staff: a) materials c) exams and

Skil	s
Cod	9
B3	CG3 Knowledge in basic and technological subjects that will enable students to learn new methods and theories, and provide them the versatility to adapt to new situations.
B4	CG4 Ability to solve problems with initiative, decision making, creativity, critical thinking and the ability to communicate and transmit knowledge and skills in the field of industrial engineering specializing in Industrial Chemistry.
C19	E19 Knowledge of mass and energy balances, biotechnology, mass transfer, separation operations, chemical reaction engineering, reactor design, and recovery and processing of raw materials and energy resources.
D1	CT1 Analysis and synthesis.
D2	CT2 Problems resolution.
D5	CT5 Information Management.

Learning outcomes

Expected results from this subject		Training and Learning Results		
Comprise the basic appearances of the Engineering of the chemical reactions.			D1	
	B4		D2	
			D5	
Know the fundamental appearances in the design of reactors for his application to productive	B4	C19	D1	
processes			D2	
			D5	
Purchase skills on the process of analysis and interpretation of kinetical data and his application to the design of reactors		C19	D1	
			D2	
Know the basic principles, physical factors, chemists and biological, on which supports the Biotechnology	B3	C19	D1	

Contents	
Торіс	
Basic principles of biotechnology	Biotechnological Processes
	General diagram of a biotechnological process
	Bioreactors
	Immobilization
	Recovery and purification of products
Chemical kinetics. Analysis and interpretation of	Chemical reaction kinetics
rate data.	Microbial kinetics
Multiple reactions	Enzyme kinetics
Design of isothermal and no isothermal reactors	ldeal reactors
	Flow models
	Reactors in state stationary
Residence time distribution in chemical	Real reactor model
reactors	
Non-ideal reactor models	
Catalysis and catalytic reactors	Basic concepts of catalysis
Diffusion and reaction. Effects of external	Characteristic of the catalytic systems
diffusion	Catalytic reactors
in heterogeneous reactions	

Planning			
	Class hours	Hours outside the classroom	Total hours
Lecturing	20	18	38
Problem solving	29	58	87
Laboratory practical	20	20	40
Presentation	1	12	13
Introductory activities	4	4	8
Case studies	4	30	34
Essay questions exam	2	0	2
Objective questions exam	2	0	2
Oral exam	1	0	1
*The information in the planning table is	for guidance only and does no	ot take into account the het	erogeneity of the students.

	Description
Lecturing	Presentation by the teacher of the general aspects of the programme in a structured way, with special emphasis on the fundamentals and the most important or difficult aspects for the student to understand. The professor will facilitate, through the platform MOOVI, the necessary material for a correct follow-up of the matter. The student will have to work previously the material delivered by the professor and consult the bibliography recommended to complete the information.
Problem solving	During the development of the subject, the resolution of questions and problems will be used in order to reinforce the aspects presented in the lectures.
Laboratory practical	Laboratory experiments and field trips to companies related to chemical reaction engineering and biotechnology will be carried out. The student will be provided with practice scripts as well as the necessary support material for a proper understanding of the experiments to be carried out. The student will prepare a final report in which the main results and conclusions will be presented.
Presentation	The students will make a presentation of the CASE STUDY carried out, and will be assessed by an examining board made up of the lecturers of the subject.

Introductory activities	In this activity, students will be introduced to the syllabus and practices to be developed during the course, as well as the objectives, competences and evaluation criteria. Likewise, the way the course will be developed will be explained to them, and the groups that will carry out the work and practicals will be created.
Case studies	Along the course, students will develop a group work, a CASE STUDY, related to the subject of the course, which will be proposed by the teachers using various scientific articles as starting material.

Personalized assistance			
Methodologies	Description		
Lecturing	During the hours of tutorships the students, individually or in group, can consult with the professors any doubt posed on the matter. The teacher will inform on the available schedule in the presentation of the matter.		
Problem solving	During the hours of tutorships the students, individually or in group, can consult with the professors any doubt posed on the matter. The teacher will inform on the available schedule in the presentation of the matter.		
Laboratory practical	During the hours of tutorships the students, individually or in group, can consult with the professors any doubt posed on the matter. The teacher will inform on the available schedule in the presentation of the matter.		
Case studies	During the hours of tutorships the students, individually or in group, can consult with the professors any doubt posed on the CASE STUDY . The teacher will inform on the available schedule in the presentation of the matter.		

Assessment				
	Description	Qualificatio	on Tra L I	ining and earning Results
Problem solving	This matter is mainly practical, so the best way to evaluate the student's knowledge is by means of problem solving. Thus, throughout the four-month period, students will be assessed on the basis of exercise resolution deliverables	10	B3 B4	C19 D2
Laboratory practical	Students will carry out different laboratory practicals and field trips. At the end of the various practicals and on the dates indicated by the teachers, they will have to hand in the practical reports and complete a questionnaire on the field trips.	10	B3 B4	
Presentation	Students must present a CASE STUDY which will be assessed by an examining board made up of the lecturers of the subject.	10	B3 B4	D1
Case studies	Students will carry out a CASE STUDY as a group. Report will be worth 10% of the final grade.	10		D1 D5
Essay questions exam	This subject is mainly practical, so in the final exam the student's knowledge will be assessed by solving problems.	30	B3 B4	C19 D2
Objective questions exam	In the final exam the student will have to answer a series of short questions or multiple-choice questions in which they will have to demonstrate their knowledge as well as their capacity for synthesis. In addition, during the four- month period, multiple-choice exams may be held, which may account for up to 1/4 of the grade assigned to this section.	20	В3	D1
Oral exam	There will be an individual oral examination of the laboratory practicals carried out in the course.	10	B3 B4	D1

## Other comments on the Evaluation

## CONTINUOUS ASSESSMENT

All students will be assessed on a continuous basis through the development of the CASE STUDY, practicals, multiplechoice questionnaires and problem solving.

Problem solving (10%): during the course, students will carry out different problem solving tasks, as well as multiplechoicetests.

CASE STUDY (20%): throughout the four-month period, students will have to carry out a group work in which they will use the different knowledge they are acquiring in the subject. The lecturer will plan seminars to monitor the work in which the progress of the work will be assessed. The partial evaluations of deliverables on the work carried out during the course as well as the evaluation of the final presentation of the work (report and presentation) constitute 20% of the mark for the subject, with 10% corresponding to the report and follow-up and 10% to the presentation. Laboratory practicals and field trips (20%): During the four-month period, students will carry out laboratory practicals and field trips, which will account for 20% of the final mark for the course. The total mark for the practicals and field trips will be divided in the following way: 10% individual oral examination of the practicals and 10% the practical report and the test on field trips. A minimum attendance of 90% of the practices and field trips of the subject is required to be entitled to the evaluation of the same. Otherwise, the mark for this section will be 0.0 and the student will have to take a test in the final exam. Similarly, a minimum of 40% of the mark for the practicals must be achieved. If a minimum mark is not achieved in the practicals, an exam on the practicals must be taken during the final exam.

Multiple-choice questionnaires: throughout the term, multiple-choice questionnaires may be taken, which may be worth up to 1/4 of the mark assigned to the exam of objective questions.

## FINAL MARK

The final mark will be the sum of the marks obtained in each section as long as a minimum mark is achieved in the exam (50% of the maximum mark). If the minimum mark is not reached in the exam, this will be the mark that will appear in the final mark.

## SECOND CALL

In the second call, the mark obtained in the practicals in the first call will be maintained (if 40% of the maximum mark is reached) and the mark obtained in the CASE STUDY and PROBLEM SOLVING will be maintained. Students who do not obtain 40% of the maximum mark in the practicals will have to take an exam in this second call.

## RESIGNATION OF CONTINUOUS ASSESSMENT

If the student is granted permission to resign from continuous assessment, he/she will only be assessed by a final exam of the contents of the subject (theoretical and practical), which will be 100% of the mark.

## ETHICAL COMMITMENT

Students are expected to behave ethically. If unethical behaviour is detected (copying, plagiarism, use of unauthorised electronic devices, for example) it will be considered that the student does not meet the requirements to pass the subject. In which case the overall mark for the academic year will be a fail (0.0). The use of any electronic device will not be permitted during the assessment tests unless expressly authorised. Bringing an unauthorised electronic device into the exam room will be considered grounds for failing the subject in the academic year and the overall mark will be a fail (0.0).

## Sources of information

## Basic Bibliography

Fogler, H.S., **Elementos de Ingeniería de las Reacciones Químicas**, 4ª, Prentice Hall, 2008

Levenspiel, O., Ingeniería de las Reacciones Químicas, Reverté, 2004

González, J.R., González, J.A, González, M.P., Gutiérrez J.I. y Gutiérrez M.A., Cinética Química Aplicada, Síntesis, 1999 Santamaría, J., Herguido, J., Menéndez, M.A. y Monzón, A., Ingeneniería de Reactores, Síntesis, 1999

Gòdia Casablancas F. y López Santín J, Ingeniería Bioquímica, Síntesis, 1998

#### Complementary Bibliography

Coker, A.K., Modeling of chemical kinetics and reactor design, 2ª, Butterworth-Heinemann, 2001 Levenspiel, O., El Omnilibro de los Reactores Químicos, Reverté, 1986

Delannay, F., Characterization of heterogeneous catalysts, Marcel Dekker, 1984

Izquierdo, J. F., **Problemas resueltos de cinética de las reacciones químicas**, Ediciones Libreria Universitaria, 2019 Izquierdo, J. F., **Cinética de las reacciones químicas**, Ediciones Libreria Universitaria, 2019

## Recommendations

## Subjects that continue the syllabus

Modelling of biotechnological processes/V12G350V01924 Biotechnological processes and products/V12G350V01922

## Subjects that are recommended to be taken simultaneously

Technical Office/V12G350V01604

## Subjects that it is recommended to have taken before

Chemical engineering 1/V12G350V01405 Chemical engineering 2/V12G350V01503 Industrial chemistry/V12G350V01504

## Other comments

To enrol in this subject it is necessary to have passed or enrolled in all the subjects of the courses lower than the course in which this subject is located.

In case of discrepancies, will prevail the version in Spanish of this guide.