Universida_{de}Vigo

Subject Guide 2022 / 2023

| IDENTIFYING DATA | | | | |
|---|---|-------------------|-------------------------|--|
| Advanced Manufacturing Engineering | | | | |
| Subject Advanced | | | | |
| Manufacturing | | | | |
| <u>Engineering</u> | | | | |
| Code V04M141V01321 | | | | |
| Study (*)Máster | | | | |
| programme Universitario en | | | | |
| Enxeñaría | | | | |
| Industrial | | | | |
| Descriptors ECTS Credits | Choose | Year | Quadmester | |
| 6 | Optional | 2nd | 1st | |
| Teaching Spanish | | | | |
| language | | | | |
| Department | | | | |
| Coordinator Pereira Domínguez, Alejandro | | | | |
| Lecturers Pereira Domínguez, Alejandro | | | | |
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| Web http://moovi.uvigo.gal/ | | | | |
| General Subject of specialisation for pertinent students of th | e degree of Indust | trial Technologie | | |
| description In this subject based in *PBL (*project *based *learn | ing) treats to deve | elop a team, too | ling or system from the | |
| idea to the manufacture and achieve the aims of lea | idea to the manufacture and achieve the aims of learning based in realisation of practical project with the | | | |
| utilisation of the available means in laboratory. | | | | |

Skills

Code

- A1 Knowledge and understanding that provide a basis or opportunity for originality in developing and / or applying ideas, often in a research context.
- A2 That the students can apply their knowledge and their ability to solve problems in new or unfamiliar environments within broader (or multidisciplinary) contexts related to their field of study.
- A4 Students can communicate their conclusions, and the knowledge and rationale underpinning these, to specialist and non-specialist audiences clearly and unambiguously.
- A5 Students must possess the learning skills that enable them to continue studying in a way that will be largely selfdirected or autonomous.
- C1 CET1. Project, calculate and design products, processes, facilities and plants.
- C3 CET3. Conduct research, development and innovation in products, processes and methods.
- C5 CET5. Technically and economically manage projects, installations, plants, companies and technology centers.
- C8 CET8. Being able to integrate knowledge and handle complexity and formulate judgments based on information that was incomplete or limited, include reflecting on social and ethical responsibilities linked to the application of their knowledge and judgments.
- C9 CET9. Knowing how to communicate the conclusions -and the knowledge and rationale underpinning these, to specialist and non-specialist audiences clearly and unambiguously.
- C10 CET10. Possess learning skills that will allow further study of a self-directed or autonomous mode.
- C13 CTI2. Knowledge and ability to design, calculate and design integrated manufacturing systems.
- D5 ABET-e. An ability to identify, formulate, and solve engineering problems.
- D11 ABET-k. An ability to use the techniques, skills, and modern engineering tools necessary for engineering practice.

| Learning outcomes | |
|------------------------------------|------------------|
| Expected results from this subject | Training and |
| | Learning Results |

| - Know the technological base on which support the most recent investigations in the use of machine-tool | Al |
|--|-----|
| and teams for manufacture by conformed and teams of inspection. | A2 |
| - Know the main materials and processes employed in components of machines. | A4 |
| - It knows the requests of the distinct components for the realisation of a suitable selection of materials. | A5 |
| - Know the experimental process used when it works with scheme of high speed (*HSM) for manufacture | C1 |
| by mechanised | C3 |
| - Know the current technology for improvement of the superficial properties: resistance to the wear and to | C5 |
| the corrosion. Purchase criteria for the selection of the treatment of surfaces more adapted to lengthen | C8 |
| the life in service of a component. | C9 |
| - Deepen in the technicians of verification of machine-tool. | C10 |
| | C13 |
| | D5 |
| | D11 |

| Contents | |
|--|--|
| Topic | |
| Mechanised of High Speed. | ☐ Considerations and parametrisation of the Half |
| | ☐ process and tools used |
| | ☐ Simulation of process. Application |
| Processes of *moldeo of polymeric materials and | ☐ Parametrisation of processes of conformed. Analysis |
| *composites. | ☐ Process injection |
| | ☐ Conformed *composites |
| | ☐ Project of manufacture of mould |
| Technicians Advanced of Measurement and | ☐ Systems of measurement with contact |
| Control of Quality. Technical *CAQ | ☐ Systems of measurement without contact |
| | *Aseguramiento of dimensional tolerances, geometrical, of form and |
| | superficial |
| | ☐ Finished position and *Texturizado |
| Programming and control of cells of manufacture. | . □ *Programacion CAM of CM |
| | □ *Programacion CAM of lathe |
| | □ *Programacion CAM of Robot |
| | ☐ Simulation and *Programacion Cell |
| Technologies for the *micro and the | ☐ Means and toolings of *Microfabricación |
| *nanofabricación. | ☐ Technologies of *nanofabricación |

| Planning | | | |
|-----------------|-------------|-----------------------------|-------------|
| | Class hours | Hours outside the classroom | Total hours |
| Workshops | 26 | 0 | 26 |
| Workshops | 0 | 56 | 56 |
| Problem solving | 16 | 0 | 16 |
| Presentation | 2 | 40 | 42 |
| Lecturing | 10 | 0 | 10 |

^{*}The information in the planning table is for guidance only and does not take into account the heterogeneity of the students.

| Methodologies | |
|-----------------|--|
| | Description |
| Workshops | Preparation of project of manufacture, memory and practical design |
| Workshops | *Guia Of tools used in function of the existent resources |
| Problem solving | Application of problems of calculation of manufacture |
| Presentation | Presentation memory of Work made and exhibition of results |
| Lecturing | Exhibition of theory and application to practical cases |

| Personalized assistance | |
|-------------------------|--|
| Methodologies | Description |
| Workshops | The project of course distributes in groups, of 3 to 5 people. |

| Assessment | |
|-------------|-------------------------------------|
| Description | Qualification Training and Learning |
| | Results |

| Workshops Development of design of product and process. The students takes into account Difficulty design (TRL) Degree of innovation Planificacion process CAM program Difficulty Level of manufacture | 70 | A4 | C1 C3 C13 |
|---|----|----|-----------------|
| Difficulty Level of manufacture Execution Memory document | | | |
| PresentationThe student must to present the project based learning process for 15 minutes | 30 | A4 | C1 C3 C13 |

Other comments on the Evaluation

&*amp;*lt;*p&*amp;*gt;Ethical commitment: it expects that the present student a suitable ethical behaviour. In the case to detect a no ethical behaviour (copy, plagiarism, utilisation of unauthorised electronic devices, and others) considers that the student does not gather the necessary requirements to surpass the matter. In this case the global qualification in the current academic course will be of suspense (0.0).&*amp;*amp;*nbsp; &*amp;*lt;/*p&*amp;*gt;

Sources of information

Basic Bibliography

Complementary Bibliography

Pereira A., Notes Manufacturing real cases FAV., 2020,

Recommendations