Universida_{de}Vigo

Subject Guide 2021 / 2022

IDENTIFYIN				
	ing technologies and systems			
Subject	Manufacturing			
	technologies and			
	systems			
Code	V12G340V01701	,	,	
Study	Grado en			
programme	Ingeniería en			
	Organización			
	Industrial			
Descriptors	ECTS Credits	Choose	Year	Quadmester
	6	Mandatory	3rd	1st
Teaching	#EnglishFriendly			
language	Spanish			
	Galician			
Department				
Coordinator	Pérez García, José Antonio			
Lecturers	Peláez Lourido, Gustavo Carlos			
	Pérez García, José Antonio			
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General	This matter is "*English *Friendly"			
description	-			

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Code

- CG 3. Knowledge in basic and technological subjects that will enable them to learn new methods and theories, and equip them with versatility to adapt to new situations.
- C15 CE15 Basic knowledge of production systems and manufacturing.
- C30 CE30 Applied knowledge of systems and processes of manufacturing, metrology and quality control.
- D2 CT2 Problems resolution.
- D8 CT8 Decision making.
- D9 CT9 Apply knowledge.
- D10 CT10 Self learning and work.

Learning outcomes				
Expected results from this subject	Training and Learning Results			
(*)	В3	C15	D2	
		C30	D8	
			D9	
			D10	

Contents	
Topic	
Unit 1 Integration between Product Design and	Chapter 01 Concurrent Engineering and DFMA
Manufacture	Chapter 02 Product Specifications for Manufacturing
Unit 2 Manufacturing Technologies	Chapter 03 Molding of metals and plastics
	Chapter 04 Metal forming
	Chapter 05 Machining
	Chapter 06 Composites manufacturing processes
	Chapter 07 Additive Manufacturing

Unit 3 Manufacturing Systems	Chapter 08 Productivity indicators (KPI) and manufacturing costs
	Chapter 09 Automation Technologies
	Chapter 10 Material Transport and Storage Systems
	Chapter 11 Manufacturing Systems
	Chapter 12 Quality Control Systems
	Chapter 13 Lean Manufacturing
	Chapter 14 Prevention of Occupational Risks in Manufacturing Centers
Unit 4 Industrialization of Products	Chapter 15 Industrialization of Products

Class hours	Hours outside the classroom	Total hours
13	26	39
19.5	39	58.5
6	12	18
12	24	36
2	0	2
1	0	1
	13	classroom 13 26 19.5 39 6 12

^{*}The information in the planning table is for guidance only and does not take into account the heterogeneity of the students.

Methodologies	
	Description
Lecturing	The theoretical classes will be carried out combining the blackboard explanations with the use of transparencies, videos and computer presentations.
Problem solving	Problem solving The purpose of these classes is to complement the content of the notes, interpreting the concepts in these exposed through the sample of examples and performing exercises
Laboratory practical	The practical laboratory classes will be held in groups of 20 students maximum, and using the resources available both in the laboratories of the IPF Area and in the Computer Rooms at the EEI-Campus
Project based learning	The student will develop a product design and manufacturing project in which the knowledge acquired in the subject will be put into practice

Personalized assistance			
Methodologies	Description		
Lecturing	Both in class and in the tutorial hours, that the teacher will communicate to the students at the beginning of the course (both in person and online through Remote Campus)		
Laboratory practical	Both in class and in the tutorial hours, that the teacher will communicate to the students at the beginning of the course (both in person and online through Remote Campus)		
Project based learning	Both in class and in the tutorial hours, that the teacher will communicate to the students at the beginning of the course (both in person and online through Remote Campus)		
Problem solving	Both in class and in the tutorial hours, that the teacher will communicate to the students at the beginning of the course (both in person and online through Remote Campus)		

Assessment					
	Description	Qualification		Training and Learning Results	
Lecturing	Continuous evaluation: Exam Type Test subject monitoring	10			
Problem solving	Continuous evaluation: Exam Type Test subject monitoring	10			
Project based learning	Continuous evaluation: Project - Component Design and Manufacture: Evolution report	10			
Objective questions exam	Final Exam	50	В3	C15	D2 D8 D9 D10
Project	Project: Component Design and Manufacture: Final Repot	20	В3	C15 C30	D2 D8 D9 D10

Other comments on the Evaluation

FIRST OPPORTUNITY The subject is evaluated based on two parameters:

- Continuous Assessment (30% of the final grade for the course). Of this percentage, 20% corresponds to CONTINUOUS EVALUATION of follow-up of THEORY CLASSES AND PROBLEM SOLVING and 10% to CONTINUOUS EVALUATION OF PRACTICAL LECTURES
- Final Assessment (70% of the final grade for the course) .- Of this percentage, 50% corresponds to the grade obtained in the FINAL EXAM OF THE SUBJECT and 20% corresponds to the grade obtained in the SUBJECT PROJECT: REPORT FINAL

Other considerations:

- Those students who achieve, between all the two sections, a grade equal to or greater than 5 points, not
 having obtained less than 4 points (on a scale from 0 to 10) in the Final Exam and Final Project Report of the
 subject will pass the course.
- The project of the subject may require the use of software and equipment available in the facilities of the Campus of the EEI
- For those students to whom the management of the EEI has granted the resignation to the Continuous
 Assessment, the Final Exam acquires a value of 70% and the Final Report of the project of the subject 30%

SECOND OPPORTUNITY The evaluation method is the same as that described for the FIRST OPPORTUNITY **FINAL CONSIDERATIONS:**

- In case of discrepancy between the content of the Teaching Guide in its Spanish, Galllego and English versions, the provisions of the Spanish version will prevail.
- Ethical commitment: The student is expected to present appropriate ethical behavior. In the case of detecting
 unethical behavior (copying, plagiarism, use of unauthorized electronic devices, and others), the student will
 be considered as not meeting the necessary requirements to pass the subject. In this case, the overall grade
 in this academic year will be suspended (0.0).

Sources of information

Basic Bibliography

AENOR, AENORmas (Norweb), AENOR, 2021

Campbell, John, Complete Casting Handbook, 978-0-444-63509-9, 2, Elsevier, 2015

Groover, Mikell P., **Automation, Production Systems, and Computer Integrated Manufacturing**, 978-1-292-07611-9, 4ª. Pearson. 2016

Rovira, Norbert, **Fusion 360 con ejemplos y ejercicios prácticos**, 978-84-267-2711-4, 1ª, Marcombo, 2020

Complementary Bibliography

Rubio Alvir, Eva, **Ejercicios y problemas de mecanizado**, 978-84-8322-765-7, 1^a, Pearson Educación, 2011

Mikell P. Groover, Principles of Modern Manufacturing, 5ª, Wiley, 2013

J.T. Black, Ronald A. Kohser, **Degarmo's materials and processes in manufacturing**, 12th ed, Wiley, 2017

Serope Kalpakjian, Steven R. Schmid, Manufacturing engineering and technology, 7ª, Pearson Education,, 2014

Recommendations

Subjects that are recommended to be taken simultaneously

Control and industrial automation/V12G340V01702

Quality, safety and sustainability management/V12G340V01602

Materials engineering/V12G340V01803

Operations management/V12G340V01601

Subjects that it is recommended to have taken before

Materials science and technology/V12G340V01301

Fundamentals of manufacturing systems and technologies/V12G340V01305

Contingency plan

Description

=== EXCEPTIONAL PLANNING ===

Given the uncertain and unpredictable evolution of the health alert caused by COVID-19, the University of Vigo establishes an extraordinary planning that will be activated when the administrations and the institution itself determine it, considering safety, health and responsibility criteria both in distance and blended learning. These already planned measures guarantee, at the required time, the development of teaching in a more agile and effective way, as it is known in advance (or well in advance) by the students and teachers through the standardized tool.

=== ADAPTATION OF THE METHODOLOGIES ===

* Teaching methodologies maintained

None

* Teaching methodologies modified

All classes (theoretical and practical) will be taught online through the Remote Campus

* Non-attendance mechanisms for student attention (tutoring)

They will be done through Remote Campus

* Modifications (if applicable) of the contents

None

* Additional bibliography to facilitate self-learning

None

* Other modifications

None

=== ADAPTATION OF THE TESTS ===

* Tests already carried out

Not applicable

* Pending tests that are maintained

Not applicable

* Tests that are modified

None

* New tests

Pending tests will be done online through remote Campus

* Additional Information

None